

## **MOLD MAKER/CNC OPERATOR – 3<sup>rd</sup> SHIFT**

This hourly position utilizes available manual and CNC machinery to build, maintain, and modify die cast dies, trim dies and machine components.

### **ESSENTIAL DUTIES**

- Works with engineers to optimize cutter-paths to build components in the most accurate and efficient manner possible.
- Checks documentation to verify accuracy and currency of prints/programs according to GRL, TRL, etc.
- Performs the work of a craftsman in hi-spot bluing, fitting, timing and assembling the die cast, and other tooling.
- Writes simple programs and use CAM software to write programs that are more complicated.
- Performs the following operations as training permits: rough mill, square, grind, hi-speed mill, drill, turn, EDM, polish, fit, blue and assemble die cast dies.
- Maintains all equipment by performing routine maintenance.
- Maintains regular and punctual attendance, in accordance with scheduled work hours, and overtime (OT) as assigned.
- Meets all physical and environmental requirements.

### **REQUIREMENTS**

**Education:** Two-year technical degree or four-year apprenticeship program.

**Certifications/Licenses:** Not required.

**Experience:** Minimum four years on the job training in a related field such as tool and die, mold making, or CNC operation on Fanuc or Heidenhain controls may be substituted for educational requirement.

***Applicants must be authorized to work for an employer in the U.S. We are unable to sponsor or take over sponsorship of an employment Visa at this time.***